

Date: Wednesday, 12/6/2006 10:25:12 AM  
 User: Chantal Lavoie

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SHOULDER HARNESS KIT
<b>Job Number</b>	: 29838		
<b>Estimate Number</b>	: 12541		
<b>P.O. Number</b>	:	<b>Part Number</b>	: DS19351015
<b>This Issue</b>	: 12/6/2006	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: DS19351 REV A
<b>First Issue</b>	: 11	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 28806	<b>Drawing Revision</b>	: A
<b>Written By</b>	: <i>[Signature]</i>	<b>Material</b>	:
<b>Checked &amp; Approved By</b>	: <i>[Signature]</i>	<b>Due Date</b>	: 12/13/2006
<b>Comment</b>	: Est Rev:A New Issue 06-09-27 JLM	<b>Qty:</b>	1 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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<b>Comment:</b> Photocopy bluefile & type labels per PPPDS19351	CHG001
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*KS 06/12/06*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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<b>Comment:</b> PACKAGING RESOURCE #1
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Pick Packing Kit
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*PO 6/12/06*

3.0	D355111	HOOK AND LOOP TIE
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<b>Comment:</b> Qty.: 5.0000 Each(s)/Unit	Total : 5.0000 Each(s)
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HOOK AND LOOP TIE
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Batch: <i>B29701</i>
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*PO 6/12/06*

①

4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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<b>Comment:</b> INSPECT 100% KITS FOR COMPLETENESS
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*KS*
*PO 06/12/06*

①

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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<b>Comment:</b> PACKAGING RESOURCE #1
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Identify and pack for shipping as per PPP Dsi9351
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Location:
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PPP Rev:
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*DRAFT*
*PO 6/12/06*

①

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 12/6/2006 10:25:12 AM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS KIT

Job Number: 29838

Part Number: DSI9351015

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

①  
RED 06/12/06

Job Completion



c206112106

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries